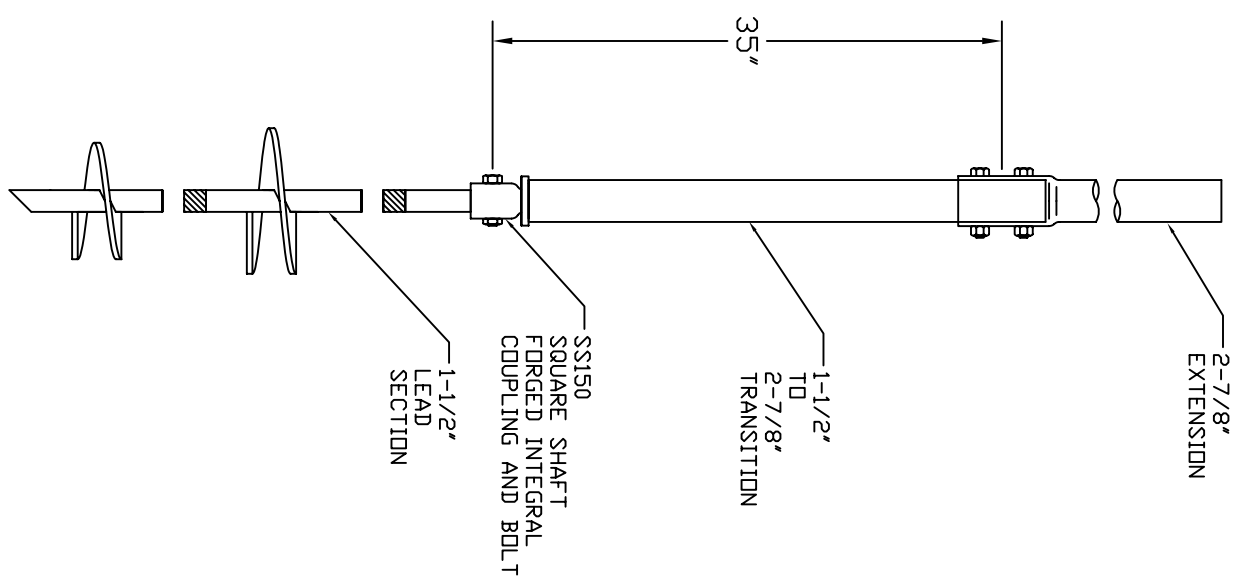


# RS2875.276 TRANSITION

TORQUE STRENGTH RATING-7,000 FT-LB  
 ULTIMATE TENSION & COMPRESSION STRENGTH-70 KIP

## -NOTES-

1. HOT DIP GALVANIZED PER ASTM A153-(LATEST REVISION)
2. PIPE SHAFT MATERIAL 2.5" NOMINAL, SCHEDULE 80 WALL THICKNESS PER ASTM A500 GRADE B.
3. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
4. ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE D1.1.
5. REFER TO SA2788500 FOR 2-7/8" EXTENSIONS.
6. REFER TO SA150-0001 OR SA150-10013 FOR 1-1/2" LEAD COUPLING BOLTS: 3/4" DIAMETER X 3" LONG HEX HEAD PER ASTM A320 GRADE L7.
7. TRANSITION SECTION LENGTH IS NOMINAL.



CAT. NO.	DESCRIPTION
C2780004	RS2875.276 TRANSITION, GALV.

2-7/8" O.D. SCH. 80  
 (.276" WALL)  
 HOLES TO ACCEPT  
 3/4" DIA. BOLTS

COUPLING BOLT  
 HOLE DETAIL

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CHANGE HELICAL	HUBBELL POWER SYSTEMS 1-1/2" TO 2-7/8" TRANSITION
SIZE A	DWG NO. SA2780004
DO NOT SCALE THIS DRAWING	DWN BY LMM DATE 07/03/08 SHEET 10F1
REV A	